

# STONE FINISHES

Natursteine für die Gestaltung Ihres Hauses



**Bulgarian Limestone Vratsa collections (Euro Beige/Euro Clear/Bianco Gris/Pewter) with rich variety of finishes come as best floor option for your house.**

If you're looking for flooring that is beautiful, unique and timeless, then stone may be the answer. There are so many choices that we urge you to visit a retailer so you can see and touch the stone. Only then will you discover which one speaks to you and your lifestyle.

Stones have different finishes or surface textures according to their formation. But these days, stones are fabricated to give desired surface textures. There are **several main types** of surfaces that are in use:

## Natural

The natural surface texture is achieved by ripping along its line of cleavage to reveal the natural grain & texture, which gives an undulating surface with great character. The surface comes with natural clefts giving a very natural look.

## Honed

It is produced by grinding a surface with high grit material to a uniform specification, without producing a reflective surface. Honed stone colors are not as vibrant as polished stones. A smooth finish with a slight sheen is produced by using a polishing head. This surface is very smooth, but often very porous. Honed finishes, unlike polished finishes are not reflective. The honed finish is a satin smooth surface with little light reflection.

This finish is often used on walking surfaces and other areas where heavy traffic would wear off a polished finish. Honed finishes are used in interior wall covering. It can also be used on the exterior in warm environments, table tops, very light duty residential flooring, novelty items, etc.

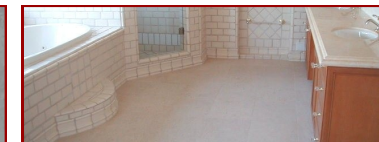
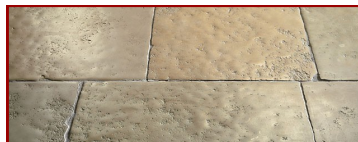
## Polished

Polished surface texture is a reflection of polished crystals that bring out the brilliant colors and grains of natural stones. The shine on stone surface comes from polishing bricks and powders used during fabrication and not from any coating. Polishing can be done only on crystallized stones and doesn't affect the porosity of the stone. Polished finish is quite popular as it enhances the colour and markings of the material. A stone with a polished finish is very smooth and reflective.

## Flamed

It is a rough surface that is developed due to the bursting of crystals when the stone is heated.

This surface gives an irregular textured finish. The flamed finish is a rough texture used frequently on floor tiles and vertical applications. Color and particulate or vein patterns vary from block to block. The major uses include chemistry and fire resistant work surfaces, fireplace facings & inner hearths, etc. where heat is an issue.



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## Brushed

It's achieved by brushing the surfaces of the stone with hard plastic or metal brushes. The heavy action removes the softer part of the stone and creates a worn-down or medieval look.

This type of finish is used in reception areas, where marble, granite and some harder limestones are laid. The most popular uses of polished stone are in interior and exterior wall cladding, interior and exterior paving, fire-place facing and hearth, lavatory tops, residential & commercial countertops, table tops, novelty items, many non-architectural uses such as tooth paste, paint whitening, agricultural lime, etc.

## Sawn

Sawn surface is coarsely polished leaving a semi-smooth, regular finish. It is done by using a gang saw. Saw cut finish has acquired its name owing to the saw cuts that are made on the surface of stone.

When the stones are broken free of the cut layer, they are shaped to uniform size. Saw cut finish offers complimentary accent to other types of stone work.

It is generally used for walls, gate entries, patios, landscape design applications, etc.

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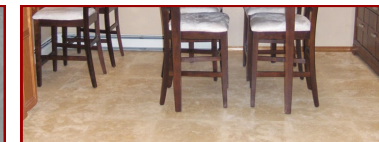
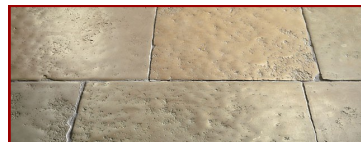
## Sand Blasted

Producing a finish similar to cleft, sand blasting involves projecting a high-pressure airline coarse-grained grit, onto the top surface of the stone. It is characterized by a textured surface with a matte gloss.

## Bush Hammered

A pounding action that develops a textured surface. The top surface is pneumatically tooled to produce a pitted or grooved surface finish.

Finishes	EB	EC	BG	PW	PC	MW	RW	IT	GS	G+S
Honed	▶	▶	▶	▶	▶	▶	▶	▶	▶	
Polish	▶	▷	▶	▶	▶	▶				
Split Face	▶	▶	▶	▶			▶	▶	▶	▶
Straight Chisel	▶	▶	▶	▶	▶	▶	▶	▶	▷	
Bush Hammer	▶	▶	▶	▷	▷	▷		▷		
Sand Blasted	▶	▶	▶							
Antique	▶		▶				▶	▶		



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